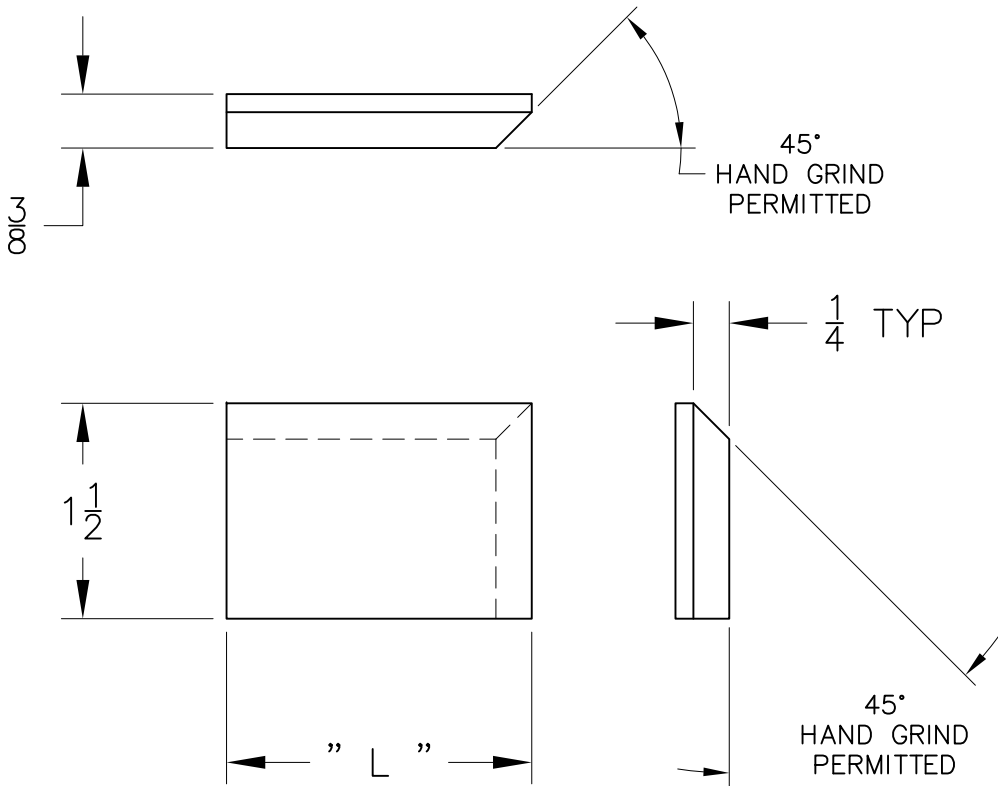


Part Number	01389091	Name	Blade, Junk Mill, Size: 0.38" x 1.50" x 1.8" LG		
Primary Legacy Number	1389091	Version	B.1		
Secondary Legacy Number		Is Prime	Not Set		
Type	Component	Source	Make		
Checker		Promoter	Moheb, Ahmed 2011-11-20 03:56:32		
Described By	Document Number	Version			
	D000416303	B.3			
ECN That Caused This Version	142431 (Typing Error Correction)				
Classification	Weatherford/Fishing/Parts and components				
Attribute	Value	Attribute	Value		
COATING SPECIFICATION	none	GENERIC DESCRIPTION (NODE SUB-GROUP)	BLADE		
HEAT TREATMENT SPECIFICATION	none	HEAT TREATMENT SPECIFICATION SUPPLEMENTS	S0 (none)		
MATERIAL SPECIFICATION	WS103	MATERIAL SPECIFICATION SUPPLEMENTS	S0 (none)		
MAXIMUM OUTSIDE DIAMETER	0 in	MINIMUM INSIDE DIAMETER	0 in		
QUALITY LEVEL	None				
PDF Created: 2011-11-20 03:56:38 CST  © Weatherford 2011 All rights reserved This document is copyrighted and whether containing patentable or non-patentable subject matter is and comprises the proprietary and confidential information of Weatherford International Ltd. and by receiving this document the recipient agrees that this document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document and any facsimiles hereof shall be returned to Weatherford International Ltd. upon demand. PDM SYSTEM INFORMATION FOR PART 01389091 Blade, Junk Mill, Size: 0.38" x 1.50" x 1.8" LG					

D000416303



PART NO.	L
01389085	2-1/4
01389091	1-3/4
01389092	1-1/4

B	ECN 142431	IM	KI
REV	DESCRIPTION OF REVISION	Rev'd By Date	Chk'd By Date

ENGINEERING LOCATION: DUBAI, U.A.E.		DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES. 2. SURFACE FINISH 250 RMS. 3. FILLET RADII .03/.06 4. T.I.R .03 MAX		ALL DIMENSIONS ARE IN INCHES
TOLERANCES		THREAD SURFACE FINISH 125/
INCH	ANGLES	MATERIAL:
.X± .1	X' ± 5'	WS - 105
.XX± .03	X'-XX' ± 0'-30'	HEAT TREAT:
.XXX± .005		SURFACE COATING:
FRACTIONS ± 1/16		

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DWN BY/DATE MMH 22Apr10		TITLE	
CHK'D BY/DATE OY 22Apr10		BLADE, JUNK MILL	
APVD BY/DATE KI 22Apr10		SIZE: 3/8" THK. x 1-1/2" WIDTH	
SCALE		DRAWING NUMBER	
THIRD ANGLE PROJECTION		D000416303	
SIZE		PAGE	REV.
B		1 OF 1	B

D000416303